

Steel Construction Certification Scheme

Certificate of Registration

This is to certify that the
Welding Quality Management System
of

Francis and Lewis International Ltd

Waterwells Drive, Waterwells Business Park, Gloucester GL2 2AA

complies with the requirements of

BS EN ISO 3834-2:2005

The Scope of Registration is: (Product Type)

Design, manufacture and installation of helical and other piled foundation solutions, towers, masts, grillages, refuges, platforms, walkways, small part steel and bespoke steelwork structures. Survey, analysis, repair and maintenance of existing steel structures.

As per the attached schedule

Certificate number: W 050

Initial registration: 07 December 2020

Latest issue: 13 October 2021

Expiry date: 06 December 2023

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk



Chairman:
Dr S Pike
MIMMM C.Eng



Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI

WELDING QUALITY MANAGEMENT SYSTEM SCHEDULE

Francis and Lewis International Ltd

Waterwells Drive, Waterwells Business Park, Gloucester GL2 2AA

Product Standards	BS EN 1090-2:2018,
Welding and Inspection Standards	BS EN 1090-2:2018 and application standards as applicable.
Welding Process(es)	135 – MAG welding with solid wire electrode
Base Material(s)	up to and including S355K2 according to BS EN 10025-2 up to and including S355J2H according to BS EN 10210 and BS EN 10219 up to and including E355 +AR according to BS EN 10297 up to and including S355ML according to BS EN 10113 up to and including S355NL according to BS EN 10025-3
Responsible Welding Coordinator (s)	Yohan Guellil – IWE (up to and including EXC 4) Andrew James – BCSA route (up to and including EXC 2)

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