



Steel Construction Certification Scheme Limited
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Welding Certificate

2273 – CPD – 0037 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an
annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0037.
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the
Construction Products Regulation or CPR.

Manufacturer	Francis and Lewis International Ltd
Facilities of the Manufacturer	Waterwells Drive, Waterwells Business Park, Gloucester GL2 4AA Unit 7, Madleaze Road, Gloucester, GL1 5SG
Standard	BS EN 1090-2: 2008 + A1:2011
Execution Class	up to and including EXC 4 according BS EN 1090-2:2008+A1:2011
Welding Process(es)	135 – MAG welding with solid wire electrode
Base Material(s)	up to and including S355K2 according to BS EN 10025-2 up to and including S355J2H according to BS EN 10210 and BS EN 10219 up to and including E355 +AR according to BS EN 10297 up to and including S355ML according to BS EN 10113
Responsible Welding Coordinator	Yohan Guellil - IWE (up to and including EXC 4)
Alternate	Andrew James – BCSA route (up to and including EXC 2)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works are implemented.
Date of first issue	March 2013
Date of this issue	7 January 2019
Date of expiry	8 February 2022
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Scheme Manager:
SL Blackman
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